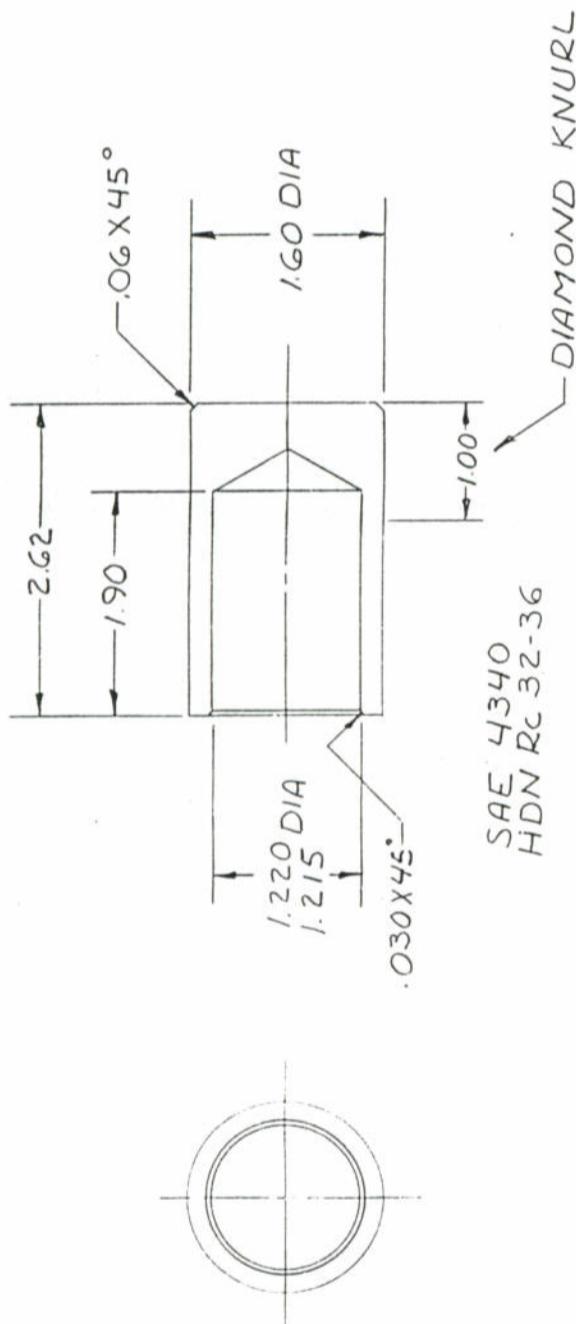
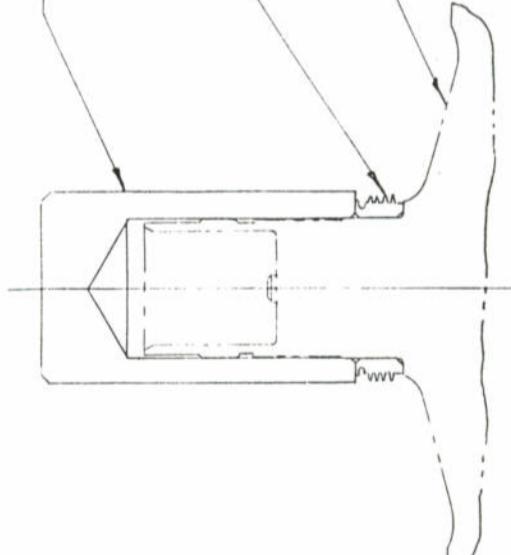


REVISIONS					
MICRO FILMED	LTR	DESCRIPTION		DATE	APPROVED



COMPR IMPELLER ASSY
REF



6893735

- NOTES:
1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.

2. BLACK OXIDE PER AMS 2485

SAE 4340
AMS 2485

LOCAL SPECS. (REF)

DRAWING PRACTICE
SURFACE TEXTURE
SCREW THREADS

GENERAL SPECIFICATIONS
SPEC. SUMMARY

Detroit Diesel Allison

Division of General Motors Corporation
Indianapolis Operations

BREAK SHARP EDGES.020 UOS

UNLESS OTHERWISE SPECIFIED	APPROVALS	DATE
TOL. ON ANGLES $\pm 1^\circ$	DRAWN JTG GREEN	76-6-15
TOL. ON 3 PLACE DECIMALS $\pm .01$	CHECKED J.D. PEREZ	76-6-25
TOL. ON 2 PLACE DECIMALS $\pm .02$	DRF. DR. F.T. LERKINS	76-6-25
MATL.	MET.	TITLE
SEE ITEM	ENGR. 1 GRISWOLD	DRIFFT-COMPRESSOR REAR LABYRINTH ROTATING SEAL
HEAT TREAT. AND HARDNESS	ENGR. 2	
SEE ITEM	ENGR. 3	
REVIEW APPROVAL	FINAL R.H.	76-6-17
SURFACE TREAT.	INSPCTION	MODEL (FIRST USAGE)
NOTED		SIZE CODE IDENT. DWG. NO.
		C 73342 6893735
		SCALE 1:1

USED ON ENGINE MODELS
250 SERIES

REF - 6893367

FORM 832C (REV. B-72)

FILE COPY